

**Garant**
**Machine tap Form B, vaporised, M: M8**

**Order data**

Order number	132150 M8
GTIN	4045197071170
Item class	11H

**Description**
**Version:**

Particularly sturdy design.

**Guide section with oil grooves**, but without chip flutes. **Lead chamfer form B, with strong spiral point**. Size M2.6 to the old DIN profile.

**Advantage:**

**Optimum self-guidance** and **no recutting** when reversed.

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2X 6HX

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank  $\varnothing D_s$ : 8 mm

Shank square  $\square$ : 6.2 mm

Tapping hole  $\varnothing$ : 6.8 mm

**Technical description**

Thread pitch	1.25 mm
Thread $\varnothing$	8 mm
Number of clamping slots	3
Tapping hole $\varnothing$	6.8 mm
Number of cutting edges Z	3
Standard	DIN 371

Shank $\varnothing D_s$	8 mm
Overall length L	90 mm
Shank square $\square$	6.2 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E
Thread depth	24 mm
Thread type	M
Thread size	M8
Coating	vaporised
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap

## User data

	Suitability	$V_c$	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	15 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	15 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	15 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	6 m/min	M

CuZn	suitable only under restricted conditions	13 m/min	N
Oil	suitable		
wet maximum	suitable only under restricted conditions		