# BAHCO

#### Power saw blade for Kasto, bimetal, Length L / TPI: 650/4

SANDELY ME

### Order data

Order number	171250 650/4		
GTIN	7311518323325		
Item class	16D		

#### Description

#### Version:

**BAHCO bi-metal** – a strip of HSS teeth welded to a flexible blade body of special steel using electron beam welding in a vacuum. In this way the saw blades are extremely hard at the tooth tips, but have **enormous flexibility** and are unbreakable even **at high feed rates**. **Note:** 

**Especially for Kasto machines** (clamping holes offset from 38 mm blade width). **Important:** The instructions included with the saw blades must be followed in all details. Tooth type: normal Width: 50 mm Thickness: 2.5 mm

Clamping hole Ø: 10.5 mm

#### **Technical description**

Length L	650 mm		
Thickness	2.5 mm		
Clamping hole Ø	10.5 mm		
TPI	4		
Width	50 mm		
Tooth type	normal		
Tool material	bimetal		
Type of product	Power saw blade		

## User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Alu > 10% Si	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm²	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1100 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm²	suitable only under restricted conditions		
INOX < 900 N/mm <sup>2</sup>	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
Uni	suitable		
wet maximum	suitable		