



## Parting-off tool, neutral, Blade height h<sub>5</sub>: 32mm



### Order data

Order number	278005 32
GTIN	4062406380779
Item class	22B

### Description

#### Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm). For grooving inserts No. 278029 – 278036.

#### Suitable for:

Parting-off tool for parting-off inserts No. 278029 – 278036.

#### Attention:

Parting-off insert can be clamped only in combination with base holders No. 278008 and 278009. The parting-off insert is easily replaced only by releasing the front screw on the clamping strip of the base holder.

#### Note:

From 14 mm groove depth onwards the second cutter comes into contact with the workpiece. This can lead to scoring.

### Technical description

Width b <sub>2</sub>	2.6 mm
for maximum workpiece Ø	65 mm
Height h <sub>1</sub>	25 mm
Groove width w	3; 4 mm
Blade height h <sub>5</sub>	32 mm
Overall length L	150 mm
Application type	neutral

Through-coolant	no
axial grooving possible	no
Type of product	Parting-off tool