



## Boring bar for grooving, right-hand, Shank $\varnothing$ DS: 25mm



### Order data

Order number	278023 25
GTIN	4062406381646
Item class	22B

### Description

#### Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm). For grooving inserts No. 278029 – 278036.

### Technical description

$t_{\max}$ internal machining	5 mm
Minimum pre-drill $\varnothing D_{\min}$	25 mm
Overall length L	200 mm
Groove width w	3; 4 mm
Centre offset $L_3$	12 mm
Overhang $L_1$ recessed holders	50 mm
Screw	279816 6 (SW5; 5 Nm)
Shank $\varnothing D_s$	25 mm
Application range	radial internal grooving
Application type	right-hand
Through-coolant	yes
axial grooving possible	yes
Type of product	Boring bar

