



Boring bar for grooving, left-hand, Shank \varnothing DS: 32mm



Order data

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| Order number | 278024 32 |
| GTIN | 4062406381684 |
| Item class | 22B |

Description

Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm). For grooving inserts No. 278029 – 278036.

Technical description

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| Screw | 279816 7 (SW5; 5 Nm) |
| Overhang L_1 recessed holders | 60 mm |
| Groove width w | 3; 4 mm |
| Overall length L | 250 mm |
| Minimum pre-drill $\varnothing D_{\min}$ | 30 mm |
| Centre offset L_3 | 14.5 mm |
| t_{\max} internal machining | 5 mm |
| Shank $\varnothing D_s$ | 32 mm |
| Application range | radial internal grooving |
| Application type | left-hand |
| Through-coolant | yes |
| axial grooving possible | yes |
| Type of product | Boring bar |

