



Boring bar for grooving, left-hand, Shank \varnothing DS: 20mm



Order data

Order number	278024 20
GTIN	4062406381660
Item class	22B

Description

Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm). For grooving inserts No. 278029 – 278036.

Technical description

Groove width w	3; 4 mm
Centre offset L_3	8 mm
t_{\max} internal machining	5 mm
Screw	279816 5 (TX20; 5 Nm)
Overhang L_1 recessed holders	30 mm
Overall length L	200 mm
Minimum pre-drill $\varnothing D_{\min}$	16.5 mm
Shank $\varnothing D_s$	20 mm
Application range	radial internal grooving
Application type	left-hand
Through-coolant	yes
axial grooving possible	yes
Type of product	Boring bar

