



Boring bar for grooving, left-hand, Shank \varnothing DS: 25mm



Order data

Order number	278024 25
GTIN	4062406381677
Item class	22B

Description

Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm). For grooving inserts No. 278029 – 278036.

Technical description

Minimum pre-drill \varnothing D _{min}	25 mm
t _{max} internal machining	5 mm
Overall length L	200 mm
Screw	279816 6 (SW5; 5 Nm)
Centre offset L ₃	12 mm
Overhang L ₁ recessed holders	50 mm
Groove width w	3; 4 mm
Shank \varnothing D _s	25 mm
Application range	radial internal grooving
Application type	left-hand
Through-coolant	yes
axial grooving possible	yes
Type of product	Boring bar

