



## Band saw blade RRR Plus, 30 m, width mm / TPI: 6/4H



### Order data

|              |               |
|--------------|---------------|
| Order number | 172000 6/4H   |
| GTIN         | 4045197253286 |
| Item class   | 16F           |

### Description

#### Version:

**Regular tooth pitch** –Constant pitch with **0° rake angle** in plastic dispenser, no welded joint.

**RRR-Plus** made of alloyed tool steel, 30 m each coil.

#### Application:

Particularly suitable for smaller and medium size cross sections (up to maximum 70 mm contact length).

#### Note:

- **Regular pitch teeth 10°: Sizes 6/4H, 6/6H, 10/4H, 10/6H, 13/4H, 13/6H, 16/4H.**
- **Variable pitch teeth 0°: Size 6/1014, 10/1014, 13/1014.**

Tooth type: normal

Rake: 10 °

Tooth type: normal

Rake: 10 °

Thickness: 0.65 mm

### Technical description

|           |         |
|-----------|---------|
| Thickness | 0.65 mm |
|-----------|---------|

|                        |                      |
|------------------------|----------------------|
| Width                  | 6 mm                 |
| Rake                   | 10 °                 |
| Tooth type             | normal               |
| Product name attribute | 30 m                 |
| Length                 | 30 m                 |
| Type of product        | Metal band saw blade |

### User data

|                               | Suitability                               | V <sub>c</sub> | ISO code |
|-------------------------------|---|----------------|----------|
| Steel < 500 N/mm <sup>2</sup> | suitable                                  | 85 m/min       | P        |
| Steel < 750 N/mm <sup>2</sup> | suitable                                  | 65 m/min       | P        |
| GG(G)                         | suitable                                  | 40 m/min       | K        |
| Oil                           | suitable                                  |                |          |
| wet maximum                   | suitable                                  |                |          |
| wet minimum                   | suitable only under restricted conditions |                |          |
| dry                           | suitable                                  |                |          |