

Garant
RPKW 10T3MOT, HB7605, Type: HART

Order data

Order number	212038 HART
GTIN	4062406390334
Item class	21A

Description
Version:

All indexable inserts are suitable for use with carriers that are 0° negative and also with carriers that are 7° positive.

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_p = 1$ mm.

In order to use all six cutting edges, an a_p of 2.5 mm must not be exceeded.

Feed f_z per tooth: 0.25 mm

ISO code indexable insert: RPKW 10T3MOT

Type: HART

Technical description

Tool material	Carbide
ISO code indexable insert	RPKW 10T3MOT
Type	HART
Grade	HB7605
Feed f_z per tooth	0.25 mm

Number of changes/inserts	6
Type of product	Indexable insert for milling

User data

	Suitability	V _c	ISO code
Steel < 1400 N/mm ²	suitable	160 m/min	P
Steel < 50 HRC	suitable	110 m/min	H
Steel < 55 HRC	suitable	90 m/min	H
Steel < 60 HRC	suitable	65 m/min	H
Steel < 65 HRC	suitable	50 m/min	H
GG(G)	suitable	200 m/min	K
wet maximum	suitable		
dry	suitable only under restricted conditions		