

Garant
RPKW 1204MOT, HB7605, Type: HART

Order data

Order number	212056 HART
GTIN	4062406390389
Item class	21A

Description
Version:

All indexable inserts are suitable for use with carriers that are 0° negative and also with carriers that are 7° positive.

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_p = 1.2$ mm.

In order to use all six cutting edges, an a_p of 3 mm must not be exceeded.

Feed f_z per tooth: 0.2 mm

ISO code indexable insert: RPKW 1204MOT

Type: HART

Technical description

ISO code indexable insert	RPKW 1204MOT
Tool material	Carbide
Type	HART
Grade	HB7605
Feed f_z per tooth	0.2 mm

Number of changes/inserts	6
Type of product	Indexable insert for milling

User data

	Suitability	V _c	ISO code
Steel < 50 HRC	suitable	120 m/min	H
Steel < 55 HRC	suitable	100 m/min	H
Steel < 60 HRC	suitable	70 m/min	H
Steel < 65 HRC	suitable	55 m/min	H
GG(G)	suitable	200 m/min	K
wet maximum	suitable		
dry	suitable only under restricted conditions		