

**Garant**
**RPKW 1204MOT, HB7605, Type: HART**

**Order data**

Order number	212058 HART
GTIN	4062406390396
Item class	21A

**Description**
**Version:**

**All indexable inserts are suitable for use with carriers that are 0° negative and also with carriers that are 7° positive.**

**Note:**

Standard application values for  $a_e = 0.3 \times D$  /  $a_p = 1.2$  mm.

In order to use all six cutting edges, an  $a_p$  of 3 mm must not be exceeded.

Feed  $f_z$  per tooth: 0.15 mm

ISO code indexable insert: RPKW 1204MOT

Type: HART

**Technical description**

ISO code indexable insert	RPKW 1204MOT
Type	HART
Tool material	Carbide
Grade	HB7605
Feed $f_z$ per tooth	0.15 mm

Number of changes/inserts	6
Type of product	Indexable insert for milling

### User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 1400 N/mm <sup>2</sup>	suitable	160 m/min	P
Steel < 50 HRC	suitable	110 m/min	H
Steel < 55 HRC	suitable	90 m/min	H
Steel < 60 HRC	suitable	65 m/min	H
Steel < 65 HRC	suitable	50 m/min	H
GG(G)	suitable	200 m/min	K
wet maximum	suitable		
dry	suitable		