

**Garant**
**Machine tap for cast iron, nitrided, M: M4**

**Order data**

Order number	132500 M4
GTIN	4045197071767
Item class	11H

**Description**
**Version:**
**With straight flutes and short chamfer lead (2 – 3 turns).**
**Callout:**

4 cutting edges (from size M5).

4 flutes (from size M5).

Particularly wear resistant due to nitrided surface (13 2500).

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2X 6HX

Thread pitch: 0.7 mm

Overall length L: 63 mm

 Shank  $\varnothing$  D<sub>s</sub>: 4.5 mm

 Shank square  $\square$ : 3.4 mm

 Tapping hole  $\varnothing$ : 3.3 mm

**Technical description**

Tapping hole $\varnothing$	3.3 mm
Number of clamping slots	3
Number of cutting edges Z	3
Thread $\varnothing$	4 mm
Thread pitch	0.7 mm
Standard	DIN 371

Shank $\varnothing D_s$	4.5 mm
Overall length L	63 mm
Shank square $\square$	3.4 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E
Thread depth	12 mm
Thread type	M
Thread size	M4
Coating	nitrided
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for blind holes
Application for type of drilling	up to 3xD for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	white
Type of product	Tap

## User data

	Suitability	$V_c$	ISO code
GG	suitable	13 m/min	K
GGG	suitable only under restricted conditions	9 m/min	K
wet maximum	suitable		
dry	suitable only under restricted conditions		

