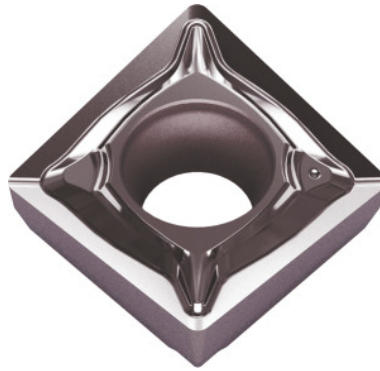


Garant**ZCMX 09T304, Grade: HBZ310**

Order data

Order number	268438 HBZ310
GTIN	4062406392697
Item class	21E

Description

Suitable for:

Boring tool No. 268463 – 268468, size 8.

Technical description

Number of changes/inserts	2
Main application	N
Tool material	Carbide
ISO code indexable insert	ZCMX 10T308
Feed rate f when drilling	0.03 - 0.3 mm
Feed rate f when turning	0.05 - 0.4 mm
Corner radius	0.4 mm
Grade	HBZ310
Cutting speed v_c main application	200 - 600 m/min

Cutting conditions	continuous
Cutting depth a_p	0.2 - 4 mm
Coating	PVD
suitable for tool dia. D_c	18 mm
Type of product	Indexable insert for turning