

**Garant****ZCMX 09T304, Grade: HUZ310**

## Order data

Order number	268438 HUZ310
GTIN	4062406392680
Item class	21E

## Description

**Suitable for:**

Boring tool No. 268463 – 268468, size 8.

## Technical description

Main application	N
Feed rate $f$ when turning	0.05 - 0.4 mm
Corner radius	0.4 mm
Feed rate $f$ when drilling	0.03 - 0.3 mm
Coating	uncoated
Number of changes/inserts	2
Cutting depth $a_p$	0.2 - 4 mm
Grade	HUZ310
Cutting conditions	continuous

Cutting speed $v_c$ main application	200 - 600 m/min
ISO code indexable insert	ZCMX 10T308
Tool material	Carbide
suitable for tool dia. $D_c$	18 mm
Type of product	Indexable insert for turning