

Garant**ZCMX 09T304, Grade: HBZ140**

Order data

Order number	268438 HBZ140
GTIN	4062406392789
Item class	21E

Description

Version:

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

Suitable for:

Boring tool No. 268463 – 268468, size 8.

Technical description

ISO code indexable insert	ZCMX 09T304
Feed rate f when drilling	0.03 - 0.12 mm
Number of changes/inserts	2
Corner radius	0.4 mm
Feed rate f when turning	0.1 - 0.3 mm
Tool material	Carbide
Coating	PVD

Cutting conditions	slightly interrupted
Main application	M
Cutting speed v_c main application	50 - 190 m/min
Cutting depth a_p	0.4 - 2 mm
Grade	HBZ140
suitable for tool dia. D_c	18 mm
Type of product	Indexable insert for turning