

Garant**ZCMX 09T304, Grade: HBZ030**

Order data

Order number	268438 HBZ030
GTIN	4062406392758
Item class	21E

Description

Version:

Harder substrate for longer tool life with thinner CVD coating. Especially for facing and longitudinal turning applications.

Suitable for:

Boring tool No. 268463 – 268468, size 8.

Technical description

Feed rate f when turning	0.1 - 0.3 mm
Tool material	Carbide
Grade	HBZ030
Main application	P
ISO code indexable insert	ZCMX 10T308
Corner radius	0.4 mm
Number of changes/inserts	2

Coating	CVD
Cutting conditions	continuous
Cutting speed v_c main application	70 - 200 m/min
Cutting depth a_p	0.4 - 2 mm
Feed rate f when drilling	0.03 - 0.12 mm
suitable for tool dia. D_c	18 mm
Type of product	Indexable insert for turning