

**Garant****ZCMX 09T304, Grade: HBZ035**

## Order data

Order number	268438 HBZ035
GTIN	4062406392765
Item class	21E

## Description

**Version:**

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

**Suitable for:**

Boring tool No. 268463 – 268468, size 8.

## Technical description

Cutting conditions	slightly interrupted
Feed rate $f$ when turning	0.1 - 0.3 mm
Cutting speed $v_c$ main application	50 - 190 m/min
ISO code indexable insert	ZCMX 10T308
Grade	HBZ035
Tool material	Carbide
Number of changes/inserts	2

Main application	P
Cutting depth $a_p$	0.4 - 2 mm
Feed rate $f$ when drilling	0.03 - 0.12 mm
Coating	PVD
Corner radius	0.4 mm
suitable for tool dia. $D_c$	18 mm
Type of product	Indexable insert for turning