

**Garant**
**DC.T 11T302, Grade: HB730-1**


### Order data

Order number	260458 HB730-1
GTIN	4062406394929
Item class	21G

### Description

DC.T 11T302 HB730-1 Grade: HB730-1  
 Chip breaker: XUM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.4 - 3.3 mm  
 Feed  $f$ : 0.15 - 0.35 mm/rev.  
 Cutting speed  $v_c$  main application: 35 - 230 m/min

### Technical description

ISO code indexable insert	DCMT 11T302
Cutting speed $v_c$ main application	35 - 230 m/min
Coating	Nano-PVD
Number of changes/inserts	2
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Feed $f$	0.15 - 0.35 mm/rev.
Cutting depth $a_p$	0.4 - 3.3 mm

Cutting conditions	slightly interrupted
Corner radius	0.2 mm
Grade	HB730-1
Tool material	Carbide
Tolerance	M
Chip breaker	XUM
Main application	UNI
Type of product	Indexable insert for turning