



Shoulder mill 90°, with bore, Ø D: 50/7mm



Order data

Order number	215853 50/7
GTIN	4062406396510
Item class	220

Description

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Technical description

Circular interpolation milling $\varnothing D_{\max}$	98 mm
Pack of insert screws	219814 (8IP; 1.2 Nm)
Circular interpolation milling $\varnothing D_{\min}$	97 mm
Overall length L_{tot}	40 mm
Ramping length L for α_{\max}	44.85 mm
Cutting edge $\varnothing D_c$	50 mm
Ramping angle α_{\max}	0.32 degrees
Mounting bore \varnothing	22 mm
suitable indexable insert	AP.. 1003..

Number of cutting edges Z	7
Ø D ₃	47 mm
Shank type	with bore
Setting angle κ	90 degrees
Milling application	End milling
Machining strategy	MTC
Type of product	End / face mill

Accessories

Set of insert screws10-piece	219814
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