



## Shoulder mill 90°, Weldon shank, Ø D: 16/2mm



### Order data

Order number	215803 16/2
GTIN	4062406396527
Item class	220

### Description

#### Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

### Technical description

Circular interpolation milling $\varnothing D_{\min}$	29 mm
suitable indexable insert	AP.. 1003..
Shank $\varnothing D_s$ h6	16 mm
Overhang $L_1$	37 mm
Number of cutting edges Z	2
Ramping length L for $\alpha_{\max}$	10.85 mm
Overall length $L_{\text{tot}}$	85 mm
Circular interpolation milling $\varnothing D_{\max}$	30 mm
Ramping angle $\alpha_{\max}$	1.32 degrees
Cutting edge $\varnothing D_c$	16 mm
Pack of insert screws	219814 (8IP; 1.2 Nm)
$\varnothing D_3$	13 mm
Shank type	Weldon shank
Setting angle $\kappa$	90 degrees

Milling application	End milling
Machining strategy	MTC
Type of product	End / face mill

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## Accessories

Set of insert screws 10-piece	219814
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