



Shoulder mill 90°, Weldon shank, Ø D: 25/4mm



Order data

Order number	215803 25/4
GTIN	4062406396541
Item class	220

Description

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Technical description

Overall length L_{tot}	105 mm
suitable indexable insert	AP.. 1003..
Circular interpolation milling $\varnothing D_{max}$	48 mm
Shank $\varnothing D_s$ h6	25 mm
Cutting edge $\varnothing D_c$	25 mm
Number of cutting edges Z	4
Ramping length L for α_{max}	19.85 mm
Pack of insert screws	219814 (8IP; 1.2 Nm)
Ramping angle α_{max}	0.72 degrees
Circular interpolation milling $\varnothing D_{min}$	47 mm
Overhang L_1	49 mm
$\varnothing D_3$	22 mm
Shank type	Weldon shank
Setting angle κ	90 degrees

Milling application	End milling
Machining strategy	MTC
Type of product	End / face mill

Accessories

Set of insert screws 10-piece	219814
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