HOLEX

Shoulder mill 90°, Weldon shank, Ø D: 20/3mm

Order data

Order number	215803 20/3
GTIN	4062406396534
Item class	22O

Description

Note:
Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Technical description

Circular interpolation milling Ø D_{max}	38 mm
Circular interpolation milling Ø D_{min}	37 mm
Shank Ø D_s h6	20 mm
suitable indexable insert	AP.. 1003..
Cutting edge Ø D_C	20 mm
Overhang L_1	40 mm
Ramping angle α_{max}	0.96 degrees
Pack of insert screws	219814 (8IP; 1.2 Nm)
Ramping length L for α_{max}	14.85 mm
Overall length L_{tot}	90 mm
Number of cutting edges Z	3
Ø D_3	17 mm
Shank type	Weldon shank
Setting angle κ	90 degrees

Milling application	End milling
Machining strategy	MTC
Type of product	End / face mill

Accessories

Set of insert screws10-piece	219814