

HOLEX**Shoulder mill 90°, with bore, Ø D: 40/6mm****Order data**

Order number	215853 40/6
GTIN	4062406395001
Item class	220

Description**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Technical description

Overall length L_{tot}	40 mm
Ramping angle α_{max}	0.41 degrees
Number of cutting edges Z	6
Circular interpolation milling $\varnothing D_{max}$	78 mm
Cutting edge $\varnothing D_c$	40 mm
Circular interpolation milling $\varnothing D_{min}$	77 mm
Pack of insert screws	219814 (8IP; 1.2 Nm)
suitable indexable insert	AP.. 1003..
Mounting bore \varnothing	16 mm

Ramping length L for α_{\max}	34.85 mm
$\varnothing D_3$	37 mm
Shank type	with bore
Setting angle κ	90 degrees
Milling application	End milling
Machining strategy	MTC
Type of product	End / face mill

Accessories

Set of insert screws 10-piece	219814
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