



## Tap extension with HB flat, Type: 2



### Order data

Order number	338420 2
GTIN	4045197812223
Item class	32H

### Description

#### Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

#### Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

#### Note:

Alternative hexagon collet for fixing the tap available on request.

### Technical description

Extension L <sub>3</sub>	130 mm
Extension Ø D <sub>3</sub>	6 mm
for thread shank Ø d <sub>2</sub>	3.5 mm
Extension K <sub>2</sub>	4.9 mm
for thread nominal Ø d <sub>1</sub> DIN 374/376	M4.5 – M5
for thread nominal Ø d <sub>1</sub> DIN 371	M3
Extension L <sub>2</sub>	60 mm
Type of product	Extension

