



Tap extension with HB flat, Type: 4L



Order data

Order number	338420 4L
GTIN	4045197812254
Item class	32H

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

Note:

Alternative hexagon collet for fixing the tap available on request.

Technical description

Extension L ₂	70 mm
Extension K ₂	6.2 mm
for thread nominal \varnothing d ₁ DIN 374/376	M8
Extension \varnothing D ₃	8 mm
for thread shank \varnothing d ₂	6 mm
Extension L ₃	230 mm
for thread nominal \varnothing d ₁ DIN 371	M4.5 – M6
Type of product	Extension

