## HOLEX

Tap extension with HB flat, Type: 6L



### Order data

Order number	338420 6L
GTIN	4045197812292
Item class	32H

# Description

### Version:

- · Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by handtightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quickchange tapping collets or ER tapping collets with a square drive.

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

### Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

#### Note:

Alternative hexagon collet for fixing the tap available on request.

### **Technical description**

Extension $\emptyset$ D <sub>3</sub>	8 mm
Extension L <sub>3</sub>	230 mm
Extension L <sub>2</sub>	80 mm
for thread shank $\emptyset$ d <sub>2</sub>	8 mm
Extension K <sub>2</sub>	6.2 mm
for thread nominal Ø d <sub>1</sub> DIN 371	M8
for thread nominal Ø d <sub>1</sub> DIN 374/376	M11
Type of product	Extension