# HOLEX

### Tap extension with HB flat, Type: 11



## Order data

Order number	338420 11
GTIN	4045197812483
Item class	32H

## Description

#### Version:

- · Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by handtightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quickchange tapping collets or ER tapping collets with a square drive.

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

### Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

#### Note:

Alternative hexagon collet for fixing the tap available on request.

### **Technical description**

Extension L <sub>3</sub>	200 mm
Extension Ø D <sub>3</sub>	14 mm
Extension K <sub>2</sub>	11 mm
for thread shank $\emptyset$ d <sub>2</sub>	14 mm
for thread nominal Ø d <sub>1</sub> DIN 374/376	M18
Extension L <sub>2</sub>	90 mm
Type of product	Extension