



Tap extension with HB flat, Type: 13



Order data

Order number	338420 13
GTIN	4045197812520
Item class	32H

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

Note:

Alternative hexagon collet for fixing the tap available on request.

Technical description

Extension L ₂	100 mm
Extension L ₃	200 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M22 – M24
Extension $\varnothing D_3$	18 mm
Extension K ₂	14.5 mm
for thread shank $\varnothing d_2$	18 mm
Type of product	Extension

