



## Tap extension with HB flat, Type: 13L



### Order data

Order number	338420 13L
GTIN	4045197812537
Item class	32H

### Description

#### Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is transmitted via the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

#### Application:

For tapping in inaccessible places such as recesses, offsets, sharp edges on jigs, extremely deep internal threads or directly into casting walls.

#### Note:

Alternative hexagon collet for fixing the tap available on request.

### Technical description

for thread shank $\varnothing d_2$	18 mm
Extension $L_2$	100 mm
Extension $\varnothing D_3$	18 mm
Extension $K_2$	14.5 mm
Extension $L_3$	330 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M22 – M24
Type of product	Extension

