

Garant
**Solid carbide T-slot cutter, semi-roughing, TiAlN, \varnothing DC \times LC d11 \times d11:
32X14mm**

Order data

Order number	208027 32X14
GTIN	4062406397296
Item class	11X

Description
Version:

With new high-performance coating for very long tool life. The sides of the teeth are ground to give clearance and thus cannot jam in the component. With semi-roughing profile.

Note:

For milling T-slots to DIN 650.

Feed at 50 % f_z until full engagement.

Successor product to No. 208034.

Technical description

Cutting edge \varnothing D _c	32 mm
Shank \varnothing D _s	16 mm
for T-slots DIN 650	18 mm
No. of teeth Z	6
Type	NF
Feed f_z in steel < 900 N/mm ²	0.035 mm
Corner chamfer width at 45°	0.2 mm
Recess \varnothing D ₁	15 mm
Overall length L	90 mm
Flute length L _c	14 mm

Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 851
Milling profile	staggered teeth
Tolerance nominal \varnothing	d11
Helix angle	10 degrees
Direction of infeed	horizontal
Shank	DIN 6535 HB to h6
Through-coolant	no
Shank tolerance	h6
Corner chamfer angle	45 degrees
Colour ring	green
Type of product	Slot milling cutter

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	105 m/min	P
Steel < 750 N/mm ²	suitable	90 m/min	P
Steel < 900 N/mm ²	suitable	90 m/min	P
Steel < 1100 N/mm ²	suitable	80 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	60 m/min	P
Uni	suitable		
wet maximum	suitable		