

Garant**Boring bar carbide, left-hand, Shank \varnothing / insert size: 25/16mm****Order data**

Order number	261113 25/16
GTIN	4062406398064
Item class	21T

Technical description

Insert size	16 mm
Pack of insert screws	269028 8
Neck width L_4	16.5 mm
Overall length L	250 mm
Head length L_1	44 mm
ISO code toolholder	E25S SVJBR/L 16
suitable indexable insert	VB.. 1604..
Setting angle κ	142 degrees
Centre offset L_3	4.6 mm
Clamping height L_2	24 mm
Minimum pre-drill $\varnothing D_{\min}$	28 mm
Shank $\varnothing D_s$	25 mm
Standard	Works standard
Application type	left-hand
Boring depth up to	8xD
Tool material	Carbide
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Set of insert screws Type 8	269028 8
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