

Garant
Machine tap HSS-E-PM, nitrided + vaporised, M: M24

Order data

Order number	132420 M24
GTIN	4045197071620
Item class	11H

Description
Version:

Strong spiral point. Guide section with oil grooves, but without chip flutes.

Advantage:

Particularly strong, optimum self-guidance and no recutting when reversed.

Thread type: M

Tool material: HSS E PM

Standard: DIN 376

Tolerance class: ISO 2X 6HX

Thread pitch: 3 mm

Overall length L: 160 mm

Shank $\varnothing D_s$: 18 mm

Shank square \square : 14.5 mm

Tapping hole \varnothing : 21 mm

Technical description

Thread pitch	3 mm
Tapping hole \varnothing	21 mm
Number of cutting edges Z	3
Number of clamping slots	3
Thread \varnothing	24 mm
Standard	DIN 376
Shank $\varnothing D_s$	18 mm

Overall length L	160 mm
Shank square □	14.5 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E PM
Thread depth	48 mm
Thread type	M
Thread size	M24
Coating	nitrided + vaporised
Flank angle	60 °
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	pink
Type of product	Tap

User data

	Suitability	V _c	ISO code
Hybrids	suitable		
Ti > 850 N/mm ²	suitable	6 m/min	S
Inconel	suitable	2 m/min	S
MMC	suitable only under restricted conditions		
Oil	suitable		
wet maximum	suitable		

