

Garant
Machine tap for cast iron, TiCN, M: M12

Order data

Order number	132550 M12
GTIN	4045197071934
Item class	11H

Description
Version:

With straight flutes and short chamfer lead (2 – 3 turns).

Advantage:

- **Improved wear properties due to hard coating.**
- **Higher cutting speeds due to reduction of thermal load on cutting edges.**
- **Dry machining possible on cast iron – cooling lubricant not necessary.**

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2X 6HX

Thread pitch: 1.75 mm

Overall length L: 110 mm

Shank \varnothing D_s: 9 mm

Shank square □: 7 mm

Tapping hole \varnothing : 10.2 mm

Technical description

Number of clamping slots	4
Tapping hole \varnothing	10.2 mm
Number of cutting edges Z	4
Thread pitch	1.75 mm
Thread \varnothing	12 mm
Standard	DIN 376

Shank $\varnothing D_s$	9 mm
Overall length L	110 mm
Shank square \square	7 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E
Thread depth	36 mm
Thread type	M
Thread size	M12
Coating	TiCN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for blind holes
Application for type of drilling	up to 3xD for through holes
Cutting direction	right-hand
Type of threading tool	Maskinsnitter til dynamisk bearbejdning
Colour ring	white
Type of product	Tap

User data

	Suitability	V_c	ISO code
GG	suitable	16 m/min	K
GGG	suitable	14 m/min	K
wet maximum	suitable		
dry	suitable only under restricted conditions		

