

Garant
Machine tap for cast iron, nitrided, M: M18

Order data

Order number	132500 M18
GTIN	4045197071842
Item class	11H

Description
Version:
With straight flutes and short chamfer lead (2 – 3 turns).

Callout:

4 cutting edges (from size M5).

4 flutes (from size M5).

Particularly wear resistant due to nitrided surface (13 2500).

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2X 6HX

Thread pitch: 2.5 mm

Overall length L: 125 mm

 Shank \varnothing D_s: 14 mm

 Shank square \square : 11 mm

 Tapping hole \varnothing : 15.5 mm

Technical description

Thread pitch	2.5 mm
Number of clamping slots	4
Tapping hole \varnothing	15.5 mm
Thread \varnothing	18 mm
Number of cutting edges Z	4
Standard	DIN 376

Shank $\varnothing D_s$	14 mm
Overall length L	125 mm
Shank square \square	11 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E
Thread depth	54 mm
Thread type	M
Thread size	M18
Coating	nitrided
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for blind holes
Application for type of drilling	up to 3xD for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	white
Type of product	Tap

User data

	Suitability	V_c	ISO code
GG	suitable	13 m/min	K
GGG	suitable only under restricted conditions	9 m/min	K
wet maximum	suitable		
dry	suitable only under restricted conditions		

