



Fluteless machine tap with oil grooves HSS-E Form C 6HX, TiAlN, M: M2,5



Order data

Order number	139182 M2,5
GTIN	4045197446718
Item class	12H

Description

Version:

Tolerance class: ISO 2X/6HX.

DIN 2174 (\approx DIN 371 \leq M10; \approx DIN 376 \geq M12). **With oil grooves; optimum lubrication effect even in deeper threads.**

Tolerance class: ISO 2X 6HX

Thread pitch: 0.45 mm

Overall length L: 50 mm

Shank \varnothing D_s: 2.8 mm

Shank square \square : 2.1 mm

Tapping hole \varnothing guide value: 2.3 mm

Technical description

Thread pitch	0.45 mm
Number of clamping slots	1
Number of cutting edges Z	1
Thread \varnothing	2.5 mm
Shank \varnothing D _s	2.8 mm
Shank square \square	2.1 mm
Overall length L	50 mm
Tapping hole \varnothing guide value	2.3 mm
Tolerance class	ISO 2X 6HX
Thread depth	7.5 mm

Thread size	M2.5
Coating	TiAlN
Thread type	M
Flank angle	60 °
Tool material	HSS E
Standard	DIN 2174
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Colour ring	green
Type of product	Fluteless tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	23 m/min	N
Steel < 500 N/mm ²	suitable	23 m/min	P
Steel < 750 N/mm ²	suitable	22 m/min	P
Steel < 900 N/mm ²	suitable	22 m/min	P
INOX < 900 N/mm ²	suitable only under restricted conditions	11 m/min	M
CuZn	suitable only under restricted conditions	12 m/min	N
Uni	suitable		
Oil	suitable		
wet maximum	suitable		

