



ER collet chuck Form AD, SK 40 A = 70, for ER collet size: 20



Order data

Order number	300475 20
GTIN	4062406418274
Item class	32A

Description

Version:

Taper ground internally and externally. With Balluff/RFID chip bore.

HOLEX –

HOLEX precision clamping nut, balanced (G6.3 / 18,000 rpm, all shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm).

Application:

For clamping tools with plain shank in collets to DIN 6499 – Form A and B.

Supplied with:

Clamping nut.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS pull stud wrenches No.308820 – 308835, ER chuck key No. 309680 – 613300, ER collets No. 308901 – 309449, ER clamping nuts No. 309615 (for sealing rings), sealing rings No. 309625 – 309645 (for No. 309615).

Machining strategy: HSC

Clamping range: 1 - 13 mm

Overhang dimension A: 70 mm

External Ø D: 34 mm

Spare HOLEX nut No. 309580: 20

Technical description

Overhang dimension A	70 mm
External Ø D	34 mm

Spare HOLEX nut No. 309580	20
Clamping range	1 - 13 mm
Clamping $\varnothing D_1$	1-13 mm
Adapter	SK 40 A = 70
Arbor standard	ISO 7388-1
Shape	AD
Balance quality G at rotational speed	G 6.3 at 18,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Collet chuck