



## Combination face mill adapter, HSK-A 100 A = 100, Spigot Ø d1: 32mm



### Order data

Order number	306277 32
GTIN	4062406422653
Item class	32A

### Description

#### Version:

With RFID/Balluffchip bore. HSK mating faces machined.  
Balancing quality G 6.3 at 20000 rpm.

#### Application:

For clamping shell end mills and milling cutter heads with longitudinal or transverse groove.

#### Supplied with:

Incl. drive key, face mill drive ring, and lock screw No. 309860.

#### Optional extras:

Coolant tube No. 309880, socket wrench No. 309890, toggle spanner No. 309840, milling cutter lock screw for internal coolant supply No. 309861.

#### Note:

Internal cooling available only with suitable tightening screw No. 309861.

### Technical description

Milling mandrel length L <sub>3</sub> with drive ring	24 mm
Spigot Ø d <sub>1</sub>	32 mm
Spare drive ring No. 309870	32
External Ø D	58 mm
Overhang dimension A	100 mm
Milling mandrel length L <sub>4</sub>	38 mm

Suitable toggle spanner No. 309840	32
Spare milling cutter lock screw No. 309860 / 309861	32
Clamping $\varnothing D_1$	27 mm
Adapter	HSK-A 100 A = 100
Arbor standard	DIN 69893
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Arbor standard	ISO 12164-1
Shape	A
Balance quality G at rotational speed	G 6.3 at 20,000 rpm
Concentricity	$\leq 6 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling cutter spigot

## Accessories

Face mill drive ring for mandrel $\varnothing 32$ mm	309870 32
Toggle spanner for mandrel $\varnothing 32$ mm	309840 32
Milling cutter lock screw for mandrel $\varnothing 32$ mm	309860 32