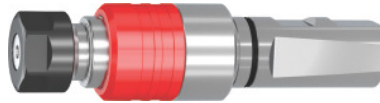




Tapping chuck, ER synchro, Shank \varnothing 25 mm, for ER collet size: 16



Order data

Order number	338198 16
GTIN	4062406511104
Item class	32P

Description

Version:

- With minimum length adjustment (MLA), by means of a damping element.
- Internal coolant supply up to 50 bar.
- Increases the tool life of taps/thread formers.

Application:

- On machining centres with synchronised spindles.
- For compensating the difference in pitch between tap and synchronised spindle.
- For compensating the pitch tolerances of taps.

Optional extras:

ER collets for machine taps No. 309399 and 309447.

Note:

Do not degrease the synchro tapping chuck.

Technical description

External \varnothing D	34 mm
Length compensation by compression	0.5 mm
Internal \varnothing D ₁	28 mm
Length compensation by tension	0.5 mm
Overhang dimension A	75 mm
Tapping range	M4 – M12
Adapter	Shank \varnothing 25 mm

Arbor standard	DIN 1835 B, E
Through-coolant	yes, with max. 50 bar
Type of product	Tapping head