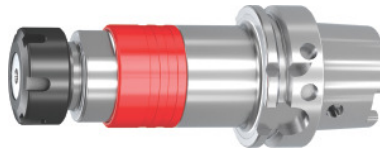




## Tapping chuck, ER synchro, HSK-A 63, for ER collet size: 25



### Order data

Order number	338195 25
GTIN	4062406511098
Item class	32P

### Description

#### Version:

- With minimum length adjustment (MLA), by means of a damping element.
- Internal coolant supply up to 50 bar.
- Increases the tool life of taps/thread formers.

#### Application:

- On machining centres with synchronised spindles.
- For compensating the difference in pitch between tap and synchronised spindle.
- For compensating the pitch tolerances of taps.

#### Optional extras:

ER collets for machine taps No. 309399 and 309447.  
Coolant feed pipe for HSK No. 309880.

#### Note:

Do not degrease the synchro tapping chuck.

### Technical description

Length compensation by compression	0.5 mm
Internal $\varnothing D_1$	42 mm
Overhang dimension A	130 mm
Tapping range	M6 - M20
External $\varnothing D$	45 mm
Length compensation by tension	0.5 mm

Adapter	HSK-A 63
Arbor standard	DIN 69882-6
Through-coolant	yes, with max. 50 bar
Shape	A
Type of product	Tapping head