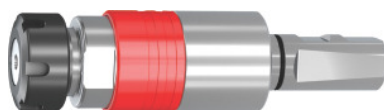




## Tapping chuck, ER synchro, Shank Ø 25 mm, for ER collet size: 25



### Order data

Order number	338198 25
GTIN	4062406522612
Item class	32P

### Description

#### Version:

- With minimum length adjustment (MLA), by means of a damping element.
- Internal coolant supply up to 50 bar.
- Increases the tool life of taps/thread formers.

#### Application:

- On machining centres with synchronised spindles.
- For compensating the difference in pitch between tap and synchronised spindle.
- For compensating the pitch tolerances of taps.

#### Optional extras:

ER collets for machine taps No. 309399 and 309447.

#### Note:

Do not degrease the synchro tapping chuck.

### Technical description

Length compensation by compression	0.5 mm
Tapping range	M6 - M20
Length compensation by tension	0.5 mm
External Ø D	45 mm
Internal Ø D <sub>1</sub>	42 mm
Overhang dimension A	110 mm
Adapter	Shank Ø 25 mm

Arbor standard	DIN 1835 B, E
Through-coolant	yes, with max. 50 bar
Type of product	Tapping head