

Garant**Solid carbide HPC drill Weldon shank DIN 6535 HB, TiAlN, Ø DC m6: 4,76-Xmm****Order data**

Order number	123010 4,76-X
GTIN	4062406522841
Item class	11E

Description**Version:**

Cutting chisel edge with **high centring accuracy** due to **strong core and special point geometry**. High roundness and alignment accuracy of the deep hole, thanks to **4 guide chamfers**. Outstanding chip evacuation due to **4 internal cooling channels** from Ø 3.8 mm. Up to 3.7 mm Ø with 2 internal cooling channels. **Straight major cutting edges** with honed edges and special flute profile for **short chips**, even on long chipping materials.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$. Delivery time: 12 working weeks

Minimum order quantity: 3 pcs

Items made to order for a specific customer: Cancellation only up to a maximum of 3 working days after receipt of order acknowledgement. Items cannot be returned. We reserve the right to over-deliver or under-deliver by $\pm 10\%$ (minimum 1 piece).

Technical description

Tolerance nominal Ø	m6
Feed f in stainless steel > 900 N/mm ²	0.08 mm/rev.
Flute length L_c	57 mm
Ø range	4.76 - 6.05 mm
Overall length L	95 mm
Standard	Manufacturer's standard
Shank Ø D_s	6 mm
Number of cutting edges Z	2

Shank tolerance	h6
Coating	TiAlN
Tool material	Solid carbide
Version	8×D
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	blue
Type of product	Jobber drill

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable	90 m/min	P
Steel < 750 N/mm ²	suitable	75 m/min	P
Steel < 900 N/mm ²	suitable	70 m/min	P
Steel < 1100 N/mm ²	suitable	55 m/min	P
Steel < 1400 N/mm ²	suitable	32 m/min	P
INOX < 900 N/mm ²	suitable	70 m/min	M
INOX > 900 N/mm ²	suitable	60 m/min	M
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable		