

**Garant**
**Slot drills HSS-Co8, uncoated, Ø e8 DC: 14mm**

**Order data**

Order number	191200 14
GTIN	4045197100856
Item class	11W

**Description**
**Version:**

Centre cutting teeth for plunging.

**Eccentric relief ground.**
**Note:**

**Suitable for use as a slot drill** (tolerance e8) **or an end mill.**

**50 % higher metal removal rate** than 2 flute slot drills.

**Larger flutes** than multi-flute end mills (good for soft material). For milling keyways.

**Technical description**

Feed $f_z$ for slot milling in steel $< 750 \text{ N/mm}^2$	0.024 mm
Cutting edge $\varnothing D_c$	14 mm
No. of teeth Z	3
Shank $\varnothing D_s$	12 mm
Overall length L	83 mm
Flute length $L_c$	26 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal $\varnothing$	e8
Helix angle	30 degrees
Corner chamfer angle	90 degrees

Coating	uncoated
Tool material	HSS Co 8
Standard	DIN 844 B
Type	N
Through-coolant	no
Colour ring	without
Type of product	End / face mill

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	83 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	30 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	25 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	23 m/min	P
GG(G)	suitable only under restricted conditions	23 m/min	K
CuZn	suitable only under restricted conditions	55 m/min	N
Uni	suitable		
wet maximum	suitable		