

Garant
Slot drills, uncoated, Ø e8 DC: 22mm

Order data

Order number	191340 22
GTIN	4045197101914
Item class	11W

Description
Version:

Centre cutting teeth for plunging.

Eccentric relief ground.

- **Wide, precision ground chip flutes.**
- **Extremely fine workpiece surfaces due to precisely ground cutting edges.**
- **Special rake angle for aluminium.**

Note:

For milling keyways.

Technical description

Cutting edge Ø D _c	22 mm
No. of teeth Z	3
Feed f _z for slot milling in short-chipping aluminium	0.058 mm
Shank Ø D _s	20 mm
Overall length L	141 mm
Flute length L _c	75 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal Ø	e8
Helix angle	42 degrees
Corner chamfer angle	90 degrees

Coating	uncoated
Tool material	HSS Co 8
Standard	DIN 844 B
Type	W
Through-coolant	no
Colour ring	yellow
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable	150 m/min	N
Alu > 10% Si	suitable only under restricted conditions	37 m/min	N
Steel < 500 N/mm ²	suitable	28 m/min	P
wet maximum	suitable		
wet minimum	suitable		