


**Mini milling cutter HSS-Co8, uncoated, Ø e8 DC: 1,8mm**

**Order data**

Order number	191360 1,8
GTIN	4045197101969
Item class	12W

**Description**
**Version:**

Centre cutting teeth for plunging.

**Eccentric relief ground.** Shank similar to DIN 1835 B with shank tolerance h6. General-purpose cutting edge geometry. For use as **slot drill or end mill** in side lock arbors and collet chucks.

**High cutting performance,** very competitive price. For milling keyways.

**Note:**

Save the regrinding costs: it is cheaper to use a mini slot drill to the limit of wear and throw it away, than to regrind it.

**Technical description**

No. of teeth Z	3
Feed $f_z$ for slot milling in steel < 750 N/mm <sup>2</sup>	0.002 mm
Cutting edge Ø D <sub>c</sub>	1.8 mm
Shank Ø D <sub>s</sub>	6 mm
Overall length L	34 mm
Flute length L <sub>c</sub>	3 mm
Direction of infeed	horizontal, oblique and vertical
Shank	HB with h6
Tolerance nominal Ø	e8
Helix angle	30 degrees

Corner chamfer angle	90 degrees
Coating	uncoated
Tool material	HSS Co 8
Standard	Manufacturer's standard
Type	N
Through-coolant	no
Colour ring	without
Type of product	End / face mill

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	83 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	30 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	25 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	25 m/min	P
CuZn	suitable only under restricted conditions	55 m/min	N
wet maximum	suitable		