

Garant
ER collet chuck, ultra-short, SK 50, for ER collet size: 25

Order data

Order number	300446 25
GTIN	4062406545369
Item class	31A

Description
Version:

Taper ground internally and externally. **Ultra-short type with internal precision clamping nut.** Best suited to working in restricted working areas, with higher stability.

Application:

For clamping tools with parallel shank in collets to DIN 6499 Form A and B.

Supplied with:

ER clamping nut (internal).

Optional extras:

ER collets No. 308941 – 309448, Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835.

Note:

Matching clamping nut No. 309621.

Machining strategy: HPC

Overhang dimension A: 25 mm

External Ø D: 32 mm

Technical description

for ER collets	25 mm
Overhang dimension A	25 mm
External Ø D	32 mm

Width across flats AF	24 mm
Clamping $\varnothing D_1$	1-16 mm
Adapter	SK 50
Arbor standard	ISO 7388-1
Shape	AD
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HPC
Type of product	Collet chuck