



Face mill arbor with cooling channel bore, HSK-A 63 A = 100, Spigot Ø d1: 27mm



Order data

Order number	306557 27
GTIN	4062406545451
Item class	32A

Description

Version:

- Clamping Ø 40 with 4 tapped holes for drive blocks to DIN 2079.
- With Balluff/RFID chip bore.
- Increased collar contact surface.
- HSK mating faces machined.

With cooling channel bores.

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, toggle spanner No. 309840.

Technical description

Overhang dimension A	100 mm
Suitable toggle spanner No. 309840	27
External Ø D	60 mm
Spigot Ø d ₁	27 mm
Milling mandrel length L ₄	21 mm

Spare milling cutter lock screw No. 309860 / 309861	27
Clamping $\varnothing D_1$	27 mm
Adapter	HSK-A 63 A = 100
Arbor standard	DIN 69893
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Arbor standard	ISO 12164-1
Shape	A
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 6 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling head arbor