

Garant
Slot drills, uncoated, \varnothing e8 DC: 5mm

Order data

Order number	191320 5
GTIN	4045197101679
Item class	11W

Description
Version:

Centre cutting teeth for plunging.

Eccentric relief ground.

- **Wide, precision ground chip flutes.**
- **Extremely fine workpiece surfaces due to precisely ground cutting edges.**
- **Special rake angle for aluminium.**

Note:

For milling keyways.

Technical description

No. of teeth Z	3
Cutting edge $\varnothing D_c$	5 mm
Feed f_z for slot milling in short-chipping aluminium	0.015 mm
Shank $\varnothing D_s$	6 mm
Overall length L	57 mm
Flute length L_c	13 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal \varnothing	e8
Helix angle	42 degrees
Corner chamfer angle	90 degrees

Coating	uncoated
Tool material	HSS Co 8
Standard	DIN 844 B
Type	W
Through-coolant	no
Colour ring	yellow
Type of product	End / face mill

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable	150 m/min	N
Alu > 10% Si	suitable only under restricted conditions	37 m/min	N
Steel < 500 N/mm ²	suitable	28 m/min	P
wet maximum	suitable		
wet minimum	suitable		