

Garant**Indexable insert for NC spotting drill, HB225, Type: 10G****Order data**

Order number	231521 10G
GTIN	4062406565527
Item class	21Y

Description

Application:
Use only for engraving.

Note:
 $a_p = \max. 0.8 \text{ mm}$, $f = 0.008 \text{ mm to } 0.02 \text{ mm}$.

Technical description

ISO code	SOGT 080201
Number of changes/inserts	4
Coating	AlCrN
Type	10G
Grade	HB225
Tool material	Carbide
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	150 m/min	P
Steel < 750 N/mm ²	suitable	140 m/min	P
Steel < 900 N/mm ²	suitable	130 m/min	P
Steel < 1100 N/mm ²	suitable	130 m/min	P
Steel < 1400 N/mm ²	suitable	120 m/min	P
INOX < 900 N/mm ²	suitable	90 m/min	M
INOX > 900 N/mm ²	suitable	80 m/min	M
wet maximum	suitable		
dry	suitable only under restricted conditions		