

Garant

GARANT Power Q Mini high feed rate indexable milling cutter, Weldon shank, Ø D / number of effective cutting edges Z: 16/2mm



Order data

Order number	213052 16/2
GTIN	4062406566319
Item class	210

Description

Version:

High feed rate milling system for **smaller machining diameters** and **greater operating depths**. Particularly **effective due to the large number of cutting edges**.

Spare part:

Pack of insert screws No. 219799 9 (7IP; 1.2Nm).

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 7IP**.

Technical description

suitable indexable insert	ANGX10T308ZE.R
Circular interpolation milling $\varnothing D_{\min}$	26 mm
Circular interpolation milling a_p	1 mm
Ramping angle α_{\max}	2.39 degrees
Shank $\varnothing D_s$ h6	16 mm
Overall length L_{tot}	100 mm
Series	Power Q
Setting angle κ	20 degrees
Number of cutting edges Z	2
Ramping length L for α_{\max}	8.4 mm

Cutting edge $\varnothing D_c$	16 mm
Circular interpolation milling $\varnothing D_{max}$	30 mm
$\varnothing D_3$	10 mm
Overhang L_1	30 mm
Through-coolant	yes
Shank type	Weldon shank
Milling application	Circular milling
Milling application	Circular milling
Milling application	Plunging
Machining strategy	HPC
Tool exchange	PowerCard
Type of product	Copy mill