

Garant

GARANT Power Q Mini high feed rate indexable milling cutter, with bore, Ø D / number of effective cutting edges Z: 50/8mm



Order data

Order number	213058 50/8
GTIN	4062406566753
Item class	210

Description

Version:

High feed rate milling system for **smaller machining diameters** and **greater operating depths**. Particularly **effective due to the large number of cutting edges**.

Spare part:

Pack of insert screws No. 219799 9 (7IP; 1.2Nm).

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 7IP**.

Technical description

Ø D ₃	44 mm
Mounting bore Ø	22 mm
Series	Power Q
Through-coolant	yes
Cutting edge Ø D _c	50 mm
Number of cutting edges Z	8

Overall length L_{tot}	50 mm
Ramping length L for α_{max}	42.4 mm
Circular interpolation milling a_p	1 mm
Circular interpolation milling $\varnothing D_{max}$	98 mm
Circular interpolation milling $\varnothing D_{min}$	94 mm
Ramping angle α_{max}	0.47 degrees
suitable indexable insert	ANGX10T308ZE.R
Setting angle κ	20 degrees
Fz Helix	0.8
Shank type	with bore
Milling application	Circular milling
Milling application	Plunging
Milling application	Circular milling
Machining strategy	HPC
Tool exchange	PowerCard
Type of product	Copy mill